UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/568,600	01/03/2007	Marinus Johannes Van Den Elzen	MI-0005	4764
	7590 09/04/200 WASHBURN LLP		EXAMINER	
	E, 12TH FLOOR		PARADISO, JOHN ROGER	
2929 ARCH STREET PHILADELPHIA, PA 19104-2891			ART UNIT	PAPER NUMBER
			3721	
			MAIL DATE	DELIVERY MODE
			09/04/2009	PAPER

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

	Application No.	Applicant(s)	
	10/568,600	VAN DEN ELZEN ET AL.	
Office Action Summary	Examiner	Art Unit	
	John Paradiso	3721	
The MAILING DATE of this commun Period for Reply	ication appears on the cover sheet w	vith the correspondence address	
A SHORTENED STATUTORY PERIOD F WHICHEVER IS LONGER, FROM THE M - Extensions of time may be available under the provisions after SIX (6) MONTHS from the mailing date of this comn - If NO period for reply is specified above, the maximum st - Failure to reply within the set or extended period for reply Any reply received by the Office later than three months a earned patent term adjustment. See 37 CFR 1.704(b).	IAILING DATE OF THIS COMMUN of 37 CFR 1.136(a). In no event, however, may a nunication. atutory period will apply and will expire SIX (6) MC will, by statute, cause the application to become A	ICATION. reply be timely filed NTHS from the mailing date of this communication. BANDONED (35 U.S.C. § 133).	
Status			
1) Responsive to communication(s) file	2b)☐ This action is non-final. for allowance except for formal ma	•	
Disposition of Claims			
4)	re withdrawn from consideration.		
Application Papers			
9) The specification is objected to by th 10) The drawing(s) filed on is/are: Applicant may not request that any obje Replacement drawing sheet(s) including 11) The oath or declaration is objected to	a) accepted or b) objected to otion to the drawing(s) be held in abeyang the correction is required if the drawing	nce. See 37 CFR 1.85(a). g(s) is objected to. See 37 CFR 1.121(d).	
Priority under 35 U.S.C. § 119			
12) Acknowledgment is made of a claim a) All b) Some * c) None of: 1. Certified copies of the priority 2. Certified copies of the priority 3. Copies of the certified copies	documents have been received. documents have been received in of the priority documents have bee onal Bureau (PCT Rule 17.2(a)).	Application No n received in this National Stage	
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (Figure 1) 3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date 5/28/09.	PTO-948) Paper No	Summary (PTO-413) (s)/Mail Date Informal Patent Application 	

Application/Control Number: 10/568,600 Page 2

Art Unit: 3721

DETAILED ACTION

Response to Amendments

1. In view of the amendments filed 5/4/2009, the objections to the claims and the rejections to the claims under 35 U.S.C. § 112 are hereby withdrawn.

Claim Rejections - 35 USC § 102

2. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless –

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 3. Claims 1-2, and 9 are rejected under 35 U.S.C. 102(b) as being anticipated by KENNEY ET AL (US 5459980).

KENNEY ET AL discloses a method and apparatus for packaging tea in which a first sheet of heat-sealable material (4) is fed and used as a bottom sheet. Portions of tea (7) are placed on the bottom sheet and then covered by a separate top sheet (5). The top and bottom sheet are fed together between synchronized rotating sealing rollers (8, 10). The sealing roller (8) has heated ribs that run transversely to the direction of film motion and seal the sheets together at the edges of each package (see column 6:25-34 and Fig. 1). The sealing ribs rotate with the roller but are travelling at the same linear speed as the film when they make contact.

Regarding claim 2, the rotating frame is being read on the frame of the roller, which has an axis of rotation transverse to the film transport direction (see Fig. 2).

Application/Control Number: 10/568,600 Page 3

Art Unit: 3721

Claim Rejections - 35 USC § 103

4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 5. Claims 3-5, and 10-11 are rejected under 35 U.S.C. § 103(a) as being unpatentable over KENNEY ET AL (US 5459980) in view of TAMPIERI (US 2002/0157355).

KENNEY ET AL discloses method and apparatus for packaging, as described above.

KENNEY ET AL does not disclose one of the sheets to be pre-shaped to fit the product.

TAMPIERI discloses a method and apparatus for packaging in which a film (1) is fed to a forming station (6) at which time it is pre-shaped to fit products, which are inserted at a later point (see Abstract and Fig. 1).

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the invention of KENNEY ET AL by pre-forming one of the sheets to fit the product, as taught by TAMPIERI, in order to provide a more attractive packaging for the products.

Regarding claim 4, TAMPIERRI discloses a pre-forming station that moves in a reciprocating manner. However, it would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the combination of KENNEY ET AL and TAMPIERRI to exchange the reciprocating pre-forming station for a set of top and bottom

Art Unit: 3721

rotating rollers in order to increase the speed and throughput of the machine, since forming rollers are already taught by KENNEY ET AL elsewhere in the invention.

Page 4

Regarding claim 5, the pre-shaping station in the combination of KENNEY ET AL and TAMPIERRI do provide part of the impetus for the sheet to move downstream, where the product is on the sheet.

6. Claims 6, 12, 15, and 17-27 are rejected under 35 U.S.C. § 103(a) as being unpatentable over KENNEY ET AL (US 5459980) in view of JOHNSON ET AL (US 5752365).

KENNEY ET AL discloses method and apparatus for packaging, as described above.

KENNEY ET AL does not disclose the products being elongated in form and positioned transversely to the moving sheets.

JOHNSON ET AL discloses a method and apparatus for processing bandoliers (20) of candy bars (18) (see column 4:54-58 and Fig. 2 and 3). The bandoliers are formed from a top sheet (122) and a bottom sheet (124) of film (column 4:28-53) with seals around and between the parallel, horizontally disposed candy bars.

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the invention of KENNEY ET AL to provide elongate products and place them transversely on the moving sheets, as taught by JOHNSON ET AL, in order to provide a wider variety of uses for the invention and to increase the types of products that can be packaged and sold to consumers.

Art Unit: 3721

Regarding claim 12, joining two sheets by folding the edge over (up, in this case) and heat-sealing the edges are art-recognized equivalents in the packaging arts for joining sheets and it would have been obvious to one of ordinary skill in the art at the time the invention was made to fold the edge(s) of the joined sheets up and over in order to provide redundancy and increased strength in the bond.

Regarding claim 15, the combination of KENNEY ET AL and JOHNSON ET AL does not disclose perforating between the products during sealing. However, it would have been obvious to one of ordinary skill in the art at the time the invention was made to use perforations as part of the lateral seals of the combination of KENNEY ET AL and JOHNSON ET AL in order to make the individual packages easier to separate for a user, since heat seals and perforations are art-recognized equivalents for edge seals in the packaging arts. The parallel items disclosed in JOHNSSON ET AL are being read as a bandolier.

Regarding claim 17, since JOHNSON ET AL discloses the packaging of candy bars which are typically not perfectly cylindrical, the product of the combination of KENNEY ET AL and JOHNSON ET AL would inherently by asymmetric about a horizontal plane.

Regarding claim 18, each sheet of the completed wrapped items has a profile of an inverted U-shape when viewed from the side.

Regarding claim 19, Fig. 1 of KENNEY ET AL clearly shows the underside as flat and laid on a flat surface as it is fed to the feed station.

Regarding claim 20, the product in the combination of KENNEY ET AL and JOHNSON ET AL appear to be spaced less than the height of each item. However, it would have been obvious to one of ordinary skill in the art at the time the invention was made to make the

distance between the items in the combination of KENNEY ET AL and JOHNSON ET AL to be less than the height of each item in order to conserve space and packing material, since it has been held that where the general conditions of a claim are disclosed in the prior art, discovering the optimum or workable ranges involves only routine skill in the art.

Page 6

Regarding claim 21, Fig. 4 of JOHNSON ET AL clearly show the transverse seals as parallel to the longitudinal axes of the packaged candy bars.

Regarding claim 22, Fig. 4 of JOHNSON ET AL clearly show the lower sheet as parallel to the plane containing the longitudinal axis of the packaged candy bars.

Regarding claim 23, the bottom sheet in the combination of KENNEY ET AL and JOHNSON ET AL is being read as relatively rigid, since it is strong enough to hold and contain the product.

Regarding claim 24, the use of plastic-coated cardboard and plastic film are art-recognized equivalents for packaging foodstuffs in the packaging arts and it would have been obvious to one of ordinary skill in the art at the time the invention was made to make the bottom sheet in the combination of KENNEY ET AL and JOHNSON ET AL out of plastic-coated cardboard in order to provide a more traditional look for the package of a candy bar, thus increasing customer appeal.

Regarding claim 26, joining two sheets by folding the edge over (up, in this case) and heat-sealing the edges are art-recognized equivalents in the packaging arts for joining sheets and it would have been obvious to one of ordinary skill in the art at the time the invention was made to fold the edge(s) of the joined sheets up and over in order to provide redundancy and increased strength in the bond.

Application/Control Number: 10/568,600

Art Unit: 3721

Regarding claim 27, Fig. 4 of JOHNSON ET AL clearly show the upper film extending from one transverse seal, over the packaged candy bar, to the next transverse seal.

Page 7

Regarding claim 29, since JOHNSON ET AL discloses the packaging of candy bars which are typically not perfectly cylindrical, the product of the combination of KENNEY ET AL and JOHNSON ET AL would inherently by asymmetric about a horizontal plane.

Regarding claim 30, each sheet of the completed wrapped items has a profile of an inverted U-shape when viewed from the side.

Regarding claim 31, Fig. 1 of KENNEY ET AL clearly shows the underside as flat and laid on a flat surface as it is fed to the feed station.

Regarding claim 32, the product in the combination of KENNEY ET AL and JOHNSON ET AL appear to be spaced less than the height of each item. However, it would have been obvious to one of ordinary skill in the art at the time the invention was made to make the distance between the items in the combination of KENNEY ET AL and JOHNSON ET AL to be less than the height of each item in order to conserve space and packing material, since it has been held that where the general conditions of a claim are disclosed in the prior art, discovering the optimum or workable ranges involves only routine skill in the art.

Application/Control Number: 10/568,600

Art Unit: 3721

7. Claim 7 is rejected under 35 U.S.C. § 103(a) as being unpatentable over KENNEY ET AL (US 5459980) in view of LEMELSON (US 3684614).

KENNEY ET AL discloses method and apparatus for packaging, as described above.

Page 8

KENNEY ET AL does not disclose the sealing ribs having ultrasonic sealing means.

LEMELSON discloses a method and apparatus for packaging products in which top and bottom sheets (11, 12) are passed and moved by means of rollers (14, 15), shaped and treated by succeeding rollers (35, 36) and formed into individual packages by means of rotating sealing rollers (39, 45). The individual packages are then welded laterally and longitudinally by heat or ultrasonic welding (column 4:45-52).

It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the invention of KENNEY ET AL to use ultrasonic sealing means in the ribs, as taught by LEMELSON, in order to reduce the amount of radiant heat in the vicinity of the products, reducing the possibility of spoilage of the product due to heat.

Art Unit: 3721

8. Claims 8 and are rejected under 35 U.S.C. § 103(a) as being unpatentable over KENNEY ET AL (US 5459980).

KENNEY ET AL discloses method and apparatus for packaging, as described above.

KENNEY ET AL does not disclose perforating between the products during sealing.

However, it would have been obvious to one of ordinary skill in the art at the time the invention was made to use perforations as part of the lateral seals of the invention of JOHNSON ET AL in order to make the individual packages easier to separate for a user, since heat seals and perforations are art-recognized equivalents for edge seals in the packaging arts.

Conclusion

9. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Application/Control Number: 10/568,600 Page 10

Art Unit: 3721

10. Any inquiry concerning this communication or earlier communications from the examiner should be directed to John Paradiso. The examiner can normally be reached Monday-Friday, 9:30 p.m. – 6:00 p.m. (ET).

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Rinaldi Rada, can be reached at the number listed below.

Any inquiry of a general nature or relating to the status of this application should be directed to the 3700 Technology Center Receptionist.

/John R Paradiso/

Examiner John Paradiso: (571) 272-4466 August 31, 2009

/Rinaldi I Rada/ Supervisory Patent Examiner, Art Unit 3721

Additional Phone Numbers:

Supervisor Rinaldi Rada: (571) 272-4467 Fax (Official): (571) 273-8300

Fax (Direct to Examiner) (571) 273-4466 (Drafts only)